

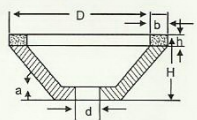
DA MAI CBN CS-31 金刚石树脂砂轮 Diamond Resin Wheel



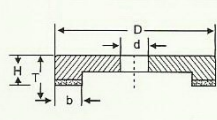
砂轮之形状及各部尺寸
Diamond shape and size

D 外径 H 厚度 d 孔径 b 金刚石环宽 h 金刚石厚度

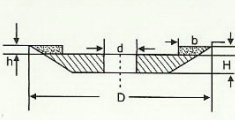
碗形一号形砂轮 BW1
Flaring-cup wheels No.1



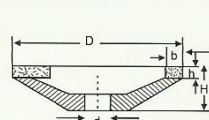
单面凹砂轮 BDA
Wheels recessed one side



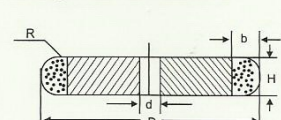
单斜边二号 PDX²
tapered one side No.2



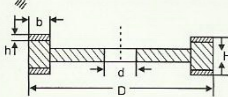
碟形一号砂轮 D1
Dish wheels No.1



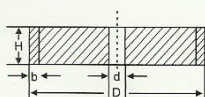
平形带弧砂轮 PH
Straight with arc wheels



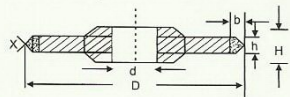
双面凹砂轮 PSA
Wheels recessed tow side



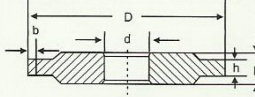
平形砂轮 P
Straight wheels



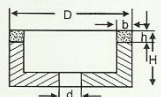
双斜边砂轮 PSX
Wheels tapered two side



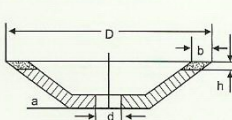
平形加强 P²
Wheels recessed one side



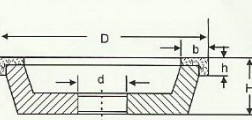
杯形砂轮 B
Cup Wheels



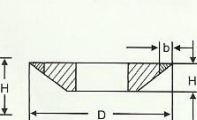
碟形二号砂轮 D2
Dish wheels No.2



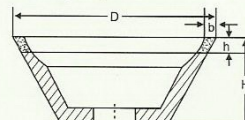
碗形三号砂轮 BW3
Flaring-cup wheels No.3



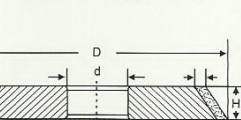
单斜边砂轮 PDX
Wheels tapered one side



碗形二号砂轮 BW2
Flaring-cup wheels No.2



单斜边三号 PDX³
tapered one side No.3



常用砂轮修整方法:

- 1、磨削法: 用绿色碳化硅砂和金刚石砂轮修整或用金刚石砂轮修整器。
- 2、磨块修整法: 磨块修整所用工具为绿色碳化硅或磨块。
- 3、机械化学复合修整法: 机械化学复合修整法是利用铸铁和油石对金刚石砂轮进行修整。